Rev. 11-3/98 Effective October 1997

## DECLARATION AND POWER OF ATTORNEY FOR U.S. PATENT APPLICATION

( ) Substitute

As a below named inventor. I hereby declare that, my residence, post office address and citizenship are as stated below post

( ) PCT

( ) Design

( ) Supplemental

(Y) Original

\_\_\_\_\_ (if applicable).

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join	ny name; that I verily believe that I am the original, first and sole inventor inventor (if plural inventors are named below) of the subject matter which is thet:	(if only one name is listed be	low) or an original, first and
Titl	FORGING METHOD		
	rhich is described and claimed in:		
	the attached specification, or		
( )	the specification in the application Serial No	<del></del> ;	
()	the specification in International Application No. PCT/	, filed	, and as amended

I hereby state that I have reviewed and understand the content of the above-identified specification, including the claims, as amended by any amendment(s) referred to above.

1 acknowledge my duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as fift defined in Title 37, Code of Federal Regulations, §1.56.

El hereby claim priority benefits under Title 35, United States Code, \$119 (and \$172 if this application is for a Design) of any application(s) in for patent or inventor's certificate listed below and have also identified below any application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

COUNTRY	APPLICATION NO. DATE OF FILING	PRIORITY CLAIMED
Japan	No. 2000-367820 for patent October 25, 2000	YES
Japan	No. 2001-083839 for patent February 14, 2001	YES
Japan	No. 2001-237165 for patent June 29, 2001	YES

I hereby claim the benefit under Title 35, United States Code, \$120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not diskosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, \$112, I acknowledge the duty to disclose information material to patentiability as defined in Title 37, Code of Federal Regulations, \$1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. FILING DATE	STATUS: PATENTED, PENDING, ABANDONED
	U.S. FILING DATE

And I hereby appoint John T. Miller, Reg. No. 21,120; Michael R. Davis, Reg. No. 25,134; Matthew M. Jacob, Reg. No. 25,154; Jeffrey Nolton, Reg. No. 25,408; Warren M. Cheek, Jr., Reg. No. 33,367; Niis E. Pedersen, Reg. No. 33,145 and Charles R. Watts, Reg. No. 33,142, who together constitute the firm of WENDEROTH, LIND & PONACK, L.L.P., attorneys to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys named herein to accept and follow instructions from

as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. The event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

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Title of Invention